

DAE 2. Example 1: Shaft selection

$$P = 100 \text{ kW}$$

$$N = 4$$

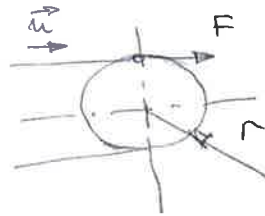
$$n = 6000 \text{ rpm}$$

$$u = 50 \text{ m/s}$$

ANSI 1080

$$a = 0,16 \text{ m}$$

$$b = 0,07 \text{ m}$$



$$d = ?$$

$$P = F \cdot u = T \cdot \omega \Rightarrow F = \frac{P}{u} = \frac{100\,000}{50} = 2000 \text{ N} \quad F = 2000 \text{ [N]}$$

$$\left(\omega = \frac{2\pi n}{60} = \frac{2\pi \cdot 6000}{60} = \frac{2\pi \cdot 100}{1} = 200\pi \text{ rad/s} \right)$$

$$\left(u = r \cdot \omega \Rightarrow r = \frac{u}{\omega} = \frac{50}{200\pi} = 0,0796 \text{ m} \right)$$

$$r = 79,58 \text{ [mm]} \quad - \text{ radius}$$

$$T = F \cdot r = 2000 \cdot 0,07958 \Rightarrow T = 159,15 \text{ [Nm]}$$

Figure (b) - Free body diagram of the shaft

$$\sum F_y = 0: R_A + R_B - F = 0 \quad (1)$$

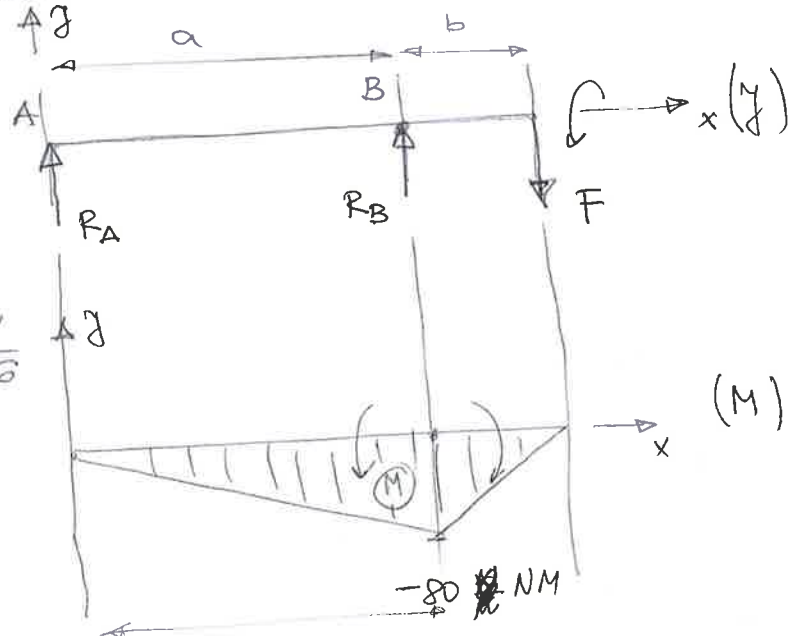
$$\sum M_B = 0: -R_A \cdot a - F \cdot b = 0 \quad (2)$$

$$(2) \Rightarrow R_A = -F \cdot \frac{b}{a} = -2000 \cdot \frac{0,07}{0,16}$$

$$R_A = -500 \text{ [N]}$$

$$(1) \Rightarrow R_B = F - R_A = 2000 + 500$$

$$R_B = 2500 \text{ [N]}$$



$$M_B = -F \cdot b = -2000 \cdot 0,07$$

$$M_B = -80 \text{ [Nm]} \quad - \text{ maximum bending moment}$$

CRITICAL SECTION
point B
at $x = a = 160 \text{ mm}$

(2)

Torsional stress on the shaft:

$$\tau_{xy} = \frac{c \cdot T}{J} = \frac{\frac{d}{2} \cdot 459,15}{\pi \cdot \frac{d^4}{32}} \Rightarrow \tau_{xy} = \frac{d}{2} \cdot \frac{1}{J} \cdot T \quad J = \frac{\pi d^4}{32} \text{ - second polar moment of area}$$

$$\tau_{xy} = \frac{2546,4}{\pi \cdot d^3}$$

Bending stress

$$\sigma_x = \frac{c \cdot M}{I} = \frac{\frac{d}{2} \cdot 80}{\pi \cdot \frac{d^4}{64}} = \frac{2560}{\pi \cdot d^3}$$

$$I = \frac{\pi d^4}{64} \text{ - second moment of area}$$

$$d \geq \sqrt[3]{\frac{32 \cdot N}{\pi \cdot S_y} \cdot \sqrt{M^2 + \frac{3}{4} T^2}}$$

for AISI 1080 $S_y = 380 \text{ MPa}$

$$d \geq \sqrt[3]{\frac{32 \cdot 4}{\pi \cdot 380 \cdot 10^6} \cdot \sqrt{80^2 + \frac{3}{4} \cdot 159,15^2}} = \sqrt[3]{1,70866 \cdot 10^{-5}}$$

$1,0722 \cdot 10^{-7} \quad 159,36$

$$d \geq 0,02576 \text{ m} \Rightarrow d = 26 \text{ mm}$$

$$\tau_{xy} = 47,43 \text{ MPa} = 47,43 \cdot 10^6 \text{ N/m}^2$$

$$\sigma_x = 47,67 \text{ MPa} = 47,67 \cdot 10^6 \text{ N/m}^2$$

Example 2: — Shaft dynamic loading

$$15 \leq d_2 \leq 50 \text{ mm} \quad \Delta d_2 = 5 \text{ mm}$$

$$d_2 = 0.75 d_3$$

$$d_1 = 0.65 d_3$$

$$M = \pm 70 \text{ Nm} \quad f_s = N = 2.5$$

$$T = 45 \text{ Nm}$$

$$d_2 = ?$$

From table (properties of steels)

$$S_u = 615 \text{ MPa}$$

$$S_y = 380 \text{ Nmm}$$

Iterative calculation of
To calculate min dia...
Assume d ; calculate
 S_e & K_f ,
calculate d_{min}

S-N diagram or Wöhlerr diagram gives the STRESS ENDURANCE LIMITS of steel for different loading (approximated):

$$S_e' = 0.5 S_u \text{ for bending}$$

$$S_e' = 0.45 S_u \text{ for axial loading}$$

$$S_e' = 0.29 S_u \text{ for torsional loading}$$

$$S_e' = 0.5 \cdot S_u = 0.5 \cdot 615$$

$$S_e' = 307.5 \text{ MPa}$$

Stress endurance limit

~~$$k_s = 1.189 \cdot d^{-0.157}$$~~

Size factor

$$S_e = k_f \cdot k_s \cdot S_e' \quad \text{— modified endurance limit}$$

assume $d_2 \Rightarrow$ calculate $d_1 \Rightarrow$ calculate $S_e, K_f, \Rightarrow$ calculate d

$$d = \sqrt[3]{\frac{32 f_s}{\pi S_y} \cdot \sqrt{\left(\frac{M_{max}}{S_e} + \frac{S_y}{S_e} K_f M_a \right)^2 + \left(T_{max} + \frac{S_y}{S_e} K_f T_a \right)^2}}$$

1) Assume $d_2 = 25 \text{ mm}$

$$d_3 = \frac{d_2}{0,75} = \frac{d_1}{0,65} \Rightarrow \frac{d_2}{d_1} = \frac{0,75}{0,65} = 1,154 \Rightarrow \boxed{d_1 = \frac{d_2}{1,154}}$$

From figure

$$\frac{r}{d_1} = \frac{(d_2 - d_1)/2}{d_1} = \frac{1}{2} \left(\frac{d_2}{d_1} - 1 \right) = 0,0769 \Rightarrow r = 0,0769 d_1$$

$$r = 0,0769 \cdot \frac{d_2}{1,154} \Rightarrow r = 0,06672 d_2$$

$$\boxed{d_1 = 21,63} \Rightarrow \boxed{r = 1,668 \text{ mm}} \Rightarrow \frac{r}{d} = 0,0769 \Rightarrow \boxed{K_c = 1,9}$$

$$K_f = 1 + (K_c - 1) \cdot q_n$$

$$K_f = 1 + (1,9 - 1) \cdot 0,75 = \boxed{1,675}$$

Fatigue stress concentration factor

$$q_n = 0,75$$

$$S_e = k_f \cdot k_s \cdot S_e'$$

Modified endurance limits

From diagram $k_f = 0,75$ ← surface finish factor

$$k_s = 1,189 \cdot d_1^{-0,112} \leftarrow \text{size factor}$$

$$k_s = 1,189 \cdot 21,63^{-0,112} = 0,8425$$

$$S_e = 0,75 \cdot 0,8425 \cdot 307,5 = 194,3 \text{ MPa}$$

$$\frac{\text{midrange}}{M_m} = \frac{M_{\max} + M_{\min}}{2} = \frac{70 - 70}{2} = 0 \text{ [Nm]} \quad T_m = \frac{T_{\max} + T_{\min}}{2} = \frac{95 + 95}{2} = 45 \text{ [Nm]}$$

$$\frac{\text{alternating}}{M_a} = \frac{M_{\max} - M_{\min}}{2} = \frac{70 + 70}{2} = 70 \text{ [Nm]} \quad T_a = \frac{T_{\max} - T_{\min}}{2} = \frac{95 - 95}{2} = 0 \text{ [Nm]}$$

$$d_1 = \sqrt{\frac{32 \cdot 2,5}{\pi \cdot 380 \cdot 10^6}} \cdot \sqrt{\left(\frac{380}{194,3} \right)^2 \cdot 1,675^2 \cdot 70^2 + 45^2} = \boxed{0,02509 \text{ mm}}$$

Example 2 - continue

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Calculated $d_1 = 0,02509$ ~~mm~~ $\neq 25,1$ ~~mm~~

$$d_2 = 1,154 \cdot d_1 = 1,154 \cdot 25 = 28,96 \text{ mm.}$$

Initial guess of 25 mm is not correct.

The next size is 30 mm and we need to recalculate with this:

Assume $d_2 = 30 \text{ mm} \Rightarrow d_1 = 25,99 = 26 \text{ mm}$

$$d_3 = \frac{d_2}{0,75} = \frac{30}{0,75} = 40 \text{ mm}$$

$$r = \frac{d_2 - d_1}{2} = \frac{30 - 26}{2} = 2 \text{ mm} \Rightarrow Q_n = 0,78$$

$$\frac{r}{d} = \frac{2}{26} = 0,076923 \approx 0,077 \Rightarrow K_c = 1,9$$

$$k_s = 1,189 \cdot d_1^{-0,112} = 1,189 \cdot 25,1^{-0,112} \Rightarrow k_s = 0,82874 \leftarrow \text{Size factor}$$

$$K_f = 1 + (K_c - 1) \cdot Q_n = 1 + (1,9 - 1) \cdot 0,78 \Rightarrow K_f = 1,702 \leftarrow \text{Fatigue stress}$$

$$S_e = 0,75 \cdot 0,82876 \cdot 307,5 \cdot 10^6 \quad S_e = 191,13 \text{ MPa} \leftarrow \text{Endurance limit}$$

$$d_1 = \sqrt[3]{\frac{32 \cdot 2,5}{\pi \cdot 380 \cdot 10^6} \cdot \left(\left(\frac{380}{191,13} \right)^2 \cdot 1,702^2 \cdot 70^2 + 45^2 \right)} = 241,1$$

$\underbrace{6,701 \cdot 10^{-8}} \quad \underbrace{56107,98}_{241,1} \quad \underbrace{2025}_{241,1}$

$$\boxed{d_1 = 0,0253 \text{ mm}}$$

Since assumed $d_{1a} = 26 \text{ mm} > d_{1c} = 25,3 \text{ mm} \Rightarrow \text{satisfies}$

$$d_2 = 30 \text{ mm}$$

$$d_3 = 40 \text{ mm}$$

$$\sigma'_{max} = \sqrt{\left(\frac{32 K_f (M_m + M_a)}{\pi d^3}\right)^2 + 3 \left(\frac{16 K_{fs} (T_m + T_a)}{\pi d^3}\right)^2} =$$

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$$= \sqrt{\left(\frac{32 \cdot 1,702 \cdot (70 + 0)}{\pi \cdot 0,025^3}\right)^2 + 3 \left(\frac{16 \cdot 1,702 \cdot 45}{\pi \cdot 0,025^3}\right)^2} = 88,89$$

~~$n_g = \frac{380}{88,89}$~~

$$n_g = \frac{S_y}{\sigma'_{max}} = \frac{380}{88,89}$$

$$= \boxed{4,29}$$

Example 3 - Critical shaft speed

low-carbon solid shaft

$$x_1 = 762 \text{ mm}$$

$$P_A = 356 \text{ N}$$

$$x_2 = 1016 \text{ mm}$$

$$P_B = 537 \text{ N}$$

$$x_3 = 508 \text{ mm}$$

$$d = 50 \text{ mm} = 0.05 \text{ m}$$

$$L = x_1 + x_2 + x_3 = 2286 \text{ mm} = 2.286 \text{ m}$$

a) $w_{1,0} = ?$

For low-carbon steel Young modulus:

$$E = 207 \text{ GPa}$$

b) $w_{1,R} = ?$

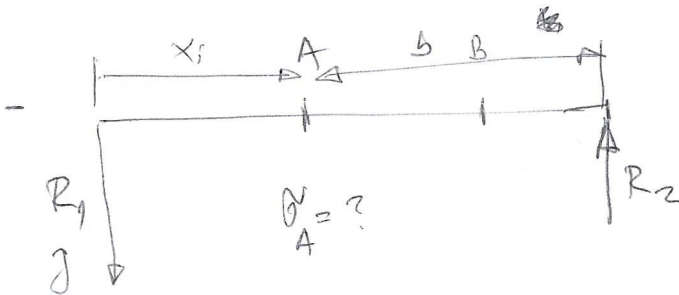
Density: $\rho = 7860 \text{ kg/m}^3$

c) $w_{1,D} = ?$

~~spring constant~~

Second moment of area (area moment of inertia):

$$I = \frac{J d^4}{64} = \frac{J (0.05)^4}{64} = 3.068 \cdot 10^{-7} \text{ m}^4$$



$$v_{ij} = \frac{b_j x_i}{6 E I L} (L^2 - b_j^2 - x_i^2)$$

for $x_i \leq a$

$$v_{ij} = \frac{a_j (L - x_i)}{6 E I L} (2 L x_i - a_j^2 - x_i^2)$$

$$6 E I L = 6 \cdot 207 \cdot 10^9 \cdot 3.068 \cdot 10^{-7} \cdot 2.286$$

$$6 E I L = 871.07 \cdot 10^3$$

- Deflection at point A due to load P_A :

$$L = 2.286; b_j = x_2 + x_3 = 1.527 \text{ m}; x_i = x_1 = 0.762 \text{ m}$$

$$x_i \leq a$$

$$y_{AA} = P_A \cdot v_{AA} = \frac{0.762 \cdot 1.527 \cdot 356}{871.07 \cdot 10^3} (2.286^2 - 1.527^2 - 0.762^2)$$

$$y_{AA} = 0.0011023 \text{ m} \approx 1.1 \text{ mm}$$

in the positive direction of y axis

- Deflection at point A due to load P_B

$$x = x_1 = 0.762; a = x_1 + x_2 = 1.527; b = x_3 = 0.508$$

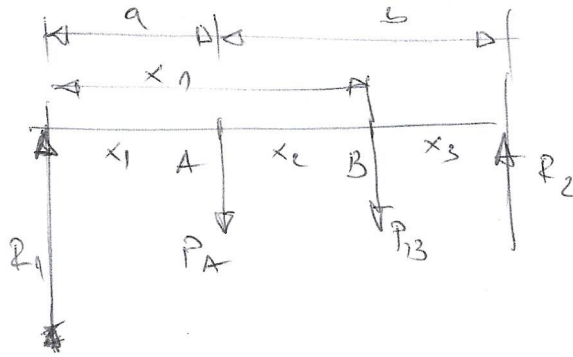
$$x_i \leq a$$

$$y_{AB} = P_B \cdot v_{AB} = \frac{537 \cdot 0.507 \cdot 0.762}{871.07 \cdot 10^3} (2.286^2 - 0.762^2 - 0.508^2)$$

$$y_{AB} = 1.045 \text{ mm}$$

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- Deflection at loc.
due to load A



$$x_i > a$$

$$x_i = x_1 + x_2 = 1.778 \text{ m}$$

$$a = x_1 = 0.762$$

$$b = x_2 + x_3 = 1.016 + 0.508 = 1.524$$

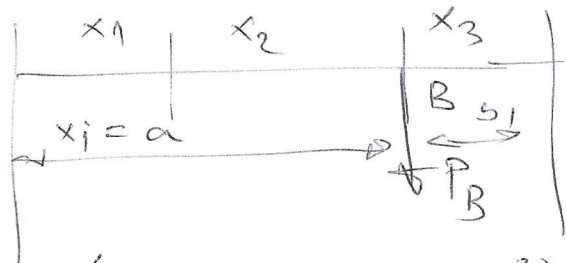
$$\begin{aligned} \delta_{BA} = P_B \cdot \delta_{BA} &= \frac{P_B \cdot a(l - x_i)}{6EI} \cdot (2lx_i - a^2 - x_i^2) = \\ &= \frac{537 \cdot 0.762 \cdot (2.286 - 1.778)}{871 \cdot 10^3} \cdot (2 \cdot 2.286 \cdot 1.778 - 0.762^2 - 1.778^2) = \end{aligned}$$

$$\delta_{BA} = 1.041 \text{ mm}$$

- Deflection at location B due to the load P_B

$$a = x_i = x_1 + x_2 = 1.778 \text{ m}$$

$$b_i = x_3 = 0.508$$



$$\delta_{BB} = P_B \cdot \delta_{BB} = \frac{537 \cdot 0.508 \cdot 1.778}{871.07 \cdot 10^3} \cdot (2.286^2 - 0.508^2 - 1.778^2) =$$

$$\delta_{BB} = 1 \text{ mm}$$

Total deflection at point A $\Rightarrow \delta_A = \delta_{AA} + \delta_{AB} = 1.1 + 1.045$

$$\delta_A = 2.245 \text{ mm}$$

- deflection at point B $\Rightarrow \delta_B = \delta_{BA} + \delta_{BB} = 1.041 + 1$

$$\delta_B = 2.041 \text{ mm}$$

Example 3

(9)

a) critical speed without load:

$$\omega_1 = \left(\frac{J}{l}\right)^2 \cdot \sqrt{\frac{EI}{m}} = \left(\frac{J}{l}\right)^2 \cdot \sqrt{\frac{gEI}{A \cdot y}} = \left(\frac{J}{l}\right)^2 \cdot \sqrt{\frac{4 \cdot gEI}{D^2 \cdot J \cdot S \cdot g}}$$

$$\omega_1 = \left(\frac{J}{2,286}\right)^2 \cdot \sqrt{\frac{4 \cdot 207 \cdot 10^9 \cdot 3,068 \cdot 10^{-7}}{0,05^2 \cdot J \cdot 7860}} = 121,003 \text{ rad/s}$$

$$n_1 = \frac{30 \cdot \omega_1}{J} = \frac{30 \cdot 121}{J} = 1155,5 \text{ rpm}$$

b) critical speed ~~with~~ with load using Rayleigh eq:

$$\omega_{1R} = \sqrt{\frac{g(P_A \cdot y_A + P_B \cdot y_B)}{P_A y_A^2 + P_B y_B^2}} = \sqrt{\frac{9,81 \cdot (356 \cdot 2,275 + 537 \cdot 2,071) \cdot 10^{-3}}{356 \cdot 0,002275^2 + 537 \cdot 0,002071^2}}$$

$$\omega_{1R} = 67,91 \frac{\text{rad}}{\text{s}} \Rightarrow n_{1R} = 648,5 \text{ rpm}$$

c) Critical speed using Dunkerley eq:

$$\frac{1}{\omega_1^2} = \frac{1}{\omega_{crA}^2} + \frac{1}{\omega_{crB}^2}$$

$$\omega_{crA} = \sqrt{\frac{g}{y_{AA}}} = \sqrt{\frac{9,81}{1,1 \cdot 10^{-3}}} = 94,4 \frac{\text{rad}}{\text{s}} \Rightarrow n_{crA} = 901 \text{ rpm}$$

$$\omega_{crB} = \sqrt{\frac{g}{y_{BB}}} = \sqrt{\frac{9,81}{1 \cdot 10^{-3}}} = 99,05 \frac{\text{rad}}{\text{s}} \Rightarrow n_{crB} = 945 \text{ rpm}$$

$$\omega_1 = \sqrt{\frac{\omega_{crA}^2 \cdot \omega_{crB}^2}{\omega_{crA}^2 + \omega_{crB}^2}} = \sqrt{\frac{94,4^2 \cdot 99,05^2}{94,4^2 + 99,05^2}} \quad \omega_1 = 68,33 \frac{\text{rad}}{\text{s}}$$

$$n_{1D} = 651,23$$

Critical speed Rayleigh

$$N_{1R} = 648 \text{ rpm}$$

Critical speed Dunkerly

$$N_{1D} = 651.48 \text{ rpm}$$

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Range

Example 4 - key selection

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$$\begin{aligned} d &= 100 \text{ mm} = 0,1 \text{ m} & \text{high-carbon steel} \\ W &= 25 \text{ mm} = 0,025 \text{ m} \\ h &= 25 \text{ mm} = 0,025 \text{ m} \end{aligned} \quad \left. \begin{array}{l} f_s = 2 \\ \text{low-carbon} \\ \text{shear} \\ \text{compression} \end{array} \right\}$$

$$\begin{aligned} \tau_{all} &= 0,4 \cdot S_y \\ \sigma_{all} &= 0,9 \cdot S_y \end{aligned}$$

$$L = ?$$

From table: $S_{y_s} = 380 \text{ MPa}$ for shaft ; $S_{y_k} = 295 \text{ MPa}$ (key)

~~shaft~~ Design stress: $\tau_{design} = \frac{\tau_{all}}{f_s} = \frac{0,4 \cdot S_{y_s}}{2} = \frac{0,4 \cdot 380}{2} = 76 \text{ MPa}$

$$\sigma_{design} = \frac{\sigma_{all}}{f_s} = \frac{0,9 \cdot S_{y_s}}{2} = \frac{0,9 \cdot 380}{2} = 171 \text{ MPa}$$

Second polar moment of area:

$$J = \frac{\pi d^4}{32} = \frac{\pi \cdot 0,1^4}{32} = 9,81 \cdot 10^{-6} \text{ m}^4$$

Max. torque $\tau = \frac{T \cdot r}{J} = \frac{T \cdot 0,05}{J} \Rightarrow T_{max} = \frac{\tau_{des} \cdot J}{r}$

$$T_{max} = \frac{76 \cdot 10^6 \cdot 9,81 \cdot 10^{-6}}{0,05} = 14911 \text{ Nm}$$

Max Force $F_{max} = \frac{T}{r} = \frac{14911}{0,05} = 298222 \text{ N} = 298,222 \text{ kN}$

Key:

$$\tau_{des_k} = \frac{0,1 \cdot S_{yk}}{f_s} = \frac{0,1 \cdot 295}{2} \Rightarrow$$

$$\tau_{des} = 59 \text{ MPa}$$

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$$\sigma_{des_k} = \frac{0,9 S_{yk}}{f_s} = \frac{0,9 \cdot 295}{2} \Rightarrow$$

$$\sigma_{des} = 132,75 \text{ MPa}$$

$$\text{From } \tau = \frac{F}{A} = \frac{2T}{DWL}$$

$$L = \frac{2T}{DW\tau}$$

$$\text{From } \sigma = \frac{F}{A} = \frac{4T}{DhL}$$

$$L = \frac{4T}{Dh\sigma}$$

~~Stress~~ consider required length ~~for~~ to avoid shear failure

$$L_{cr\tau} = \frac{2 T_{maxs}}{D \cdot W \cdot \tau_{des_k}} = \frac{2 \cdot 17911}{0,1 \cdot 0,025 \cdot 59 \cdot 10^6}$$

$$L_{cr\tau} = 0,2022 \text{ m} = 202,2 \text{ mm}$$

$$L_{cr\sigma} = \frac{4 T_{maxs}}{D \cdot h \cdot \sigma_{des_k}} = \frac{4 \cdot 17911}{0,1 \cdot 0,025 \cdot 132,75 \cdot 10^6}$$

$$L_{cr\sigma} = 0,17972 \text{ m} = 179,7 \text{ mm}$$

Example 5 - Bolt-joint stiffness

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$l = 55 \text{ mm}$

$l_t = 20 \text{ mm}$

$\alpha = 30^\circ$

$l_{m1} = 30 \text{ mm} \quad - \text{ Al}$

$l_{m2} = 25 \text{ mm} \quad - \text{ Fe}$

M14 $\left(\begin{matrix} d_t = 12 \text{ mm} \\ d = 14 \text{ mm} \end{matrix} \right)$

$k_j = ? ; k_b = ?$

From table $E = 207 \text{ GPa}$

$k_b = \frac{A_d \cdot A_t \cdot E}{A_d \cdot l_t + A_t \cdot l_d}$ - stiffness of the bolt

$l_t = 0,02 \text{ m} ; l_d = 0,035 \text{ m}$

$A_d = \frac{d_d^2 \pi}{4} = \frac{0,014^2 \cdot \pi}{4} = 1,54 \cdot 10^{-4} \text{ m}^2$

$A_t = \frac{d_t^2 \pi}{4} = \frac{0,012^2 \cdot \pi}{4} = 1,131 \cdot 10^{-4} \text{ m}^2$

$k_b = \frac{1,131 \cdot 10^{-4} \cdot 1,54 \cdot 10^{-4} \cdot 207 \cdot 10^9}{1,54 \cdot 10^{-4} \cdot 0,02 + 1,131 \cdot 10^{-4} \cdot 0,035} = \frac{3605,7}{7,66 \cdot 10^{-6}} = 4,703 \cdot 10^8 \text{ N/m}$

Stiffness of the bolt

Stiffness of the members: $\rightarrow$

Member 1: $E = 207 \text{ GPa}$ - steel

$k_1 = \frac{0,5777 \cdot 4 \cdot \pi \cdot 207 \cdot 10^9 \cdot 0,015}{\ln \frac{(1,155 \cdot 0,025 + 0,0225 - 0,015)(0,0375)}{(1,155 \cdot 0,025 + 0,0225 + 0,015) \cdot 0,025 - 0,015}}$

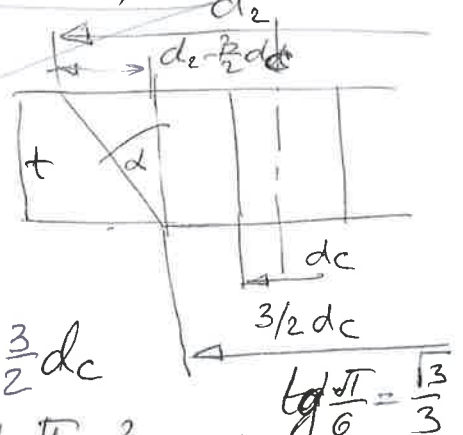
$k_1 = \frac{2,2541 \cdot 10^{10}}{1,110937 \cdot 10^{-2}} = 4,97812 \cdot 10^4$

$k = \frac{4 \cdot \pi \cdot \tan 30 \cdot E \cdot d}{\ln \frac{(1,155 \cdot t + D - d)(D + d)}{(1,155 \cdot t + D + d)(D - d)}}$

$d_c = 15 \text{ mm}$

$D = \frac{3}{2} d_c = 22,50 \text{ mm}$

$d_2 = 2t \cdot \tan \alpha + \frac{3}{2} d_c$
 $d_2 = 0,02 \cdot 2 \cdot \tan 30 + \frac{3}{2} \cdot 0,015$
 $d_2 = \frac{0,04 \cdot 1,73}{3} + \frac{0,045}{2} = 0,0302$



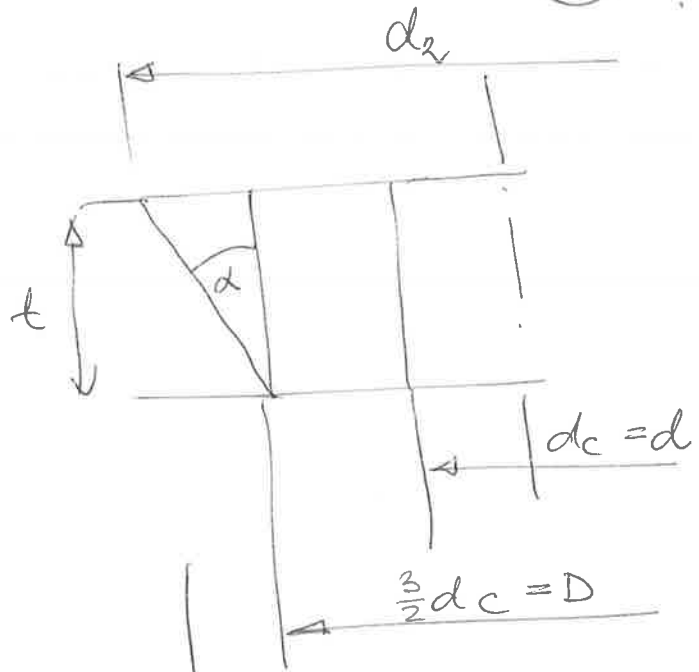
Member 1

$$E = 207 \cdot 10^9 \text{ Pa}$$

$$d = d_c = 0,014 \text{ m}$$

$$D = \frac{3}{2} d_c = 0,021 \text{ m}$$

$$t = 25$$



$$k_1 = \frac{4 \cdot JI \cdot \tan 30 \cdot 207 \cdot 10^9 \cdot 0,014}{\ln \frac{(1,155t + D - d)(D + d)}{(1,155t + D + d)(D - d)}} =$$

$$= \frac{4 \cdot JI \cdot 0,577 \cdot 207 \cdot 10^9 \cdot 0,014}{\ln \frac{(1,155 \cdot 0,025 + 0,021 - 0,014) \cdot (0,021 + 0,014)}{(1,155 \cdot 0,025 + 0,021 + 0,014) \cdot (0,021 - 0,014)}}$$

$$k_1 = 50,86 \cdot 10^8 \text{ N/m}$$

Member 2: (Al)

$$E = 71 \cdot 10^9 \text{ Pa}; D = d_2 = 0,04986 \text{ m}$$

$$d = d_c = 0,014 \text{ m}$$

$$t = 0,0275 - 0,025 = 0,0025$$

$$k_2 = \frac{4 \cdot JI \cdot 0,577 \cdot 71 \cdot 10^9 \cdot 0,014}{\ln \frac{(1,155 \cdot 0,0025 + 0,04986 - 0,014) \cdot (0,04986 + 0,014)}{(1,155 \cdot 0,0025 + 0,04986 + 0,014) \cdot (0,04986 - 0,014)}}$$

$$k_2 = 543,1 \cdot 10^8 \text{ N/m}$$

$$\frac{d_2 - D}{2} = \tan d$$

$$\frac{d_2 - D}{2t} = \tan d$$

$$d_2 = 2 \cdot t \cdot \tan d + D$$

$$d_2 = 2 \cdot 0,025 \cdot \frac{\sqrt{3}}{3} + \frac{3}{2} \cdot 0,014$$

$$d_2 = 0,04986 \text{ m}$$

~~dc = d~~

Example 5 - Bolt-joint stiffness. (15)

Member 3: AC: $E = 71 \cdot 10^9 \text{ Pa}$; $D = \frac{3}{2} d_c = 0,021$

$$d = d_c = 0,017$$

$$t = 0,0275$$

$$k_3 = \frac{4,5 \cdot 0,577 \cdot 71 \cdot 10^9 \cdot 0,014}{\ln \frac{(1,155 \cdot 0,0275 + 0,021 - 0,017)(0,021 + 0,017)}{(1,155 \cdot 0,0275 + 0,021 + 0,017)(0,021 - 0,017)}}$$

$$k_3 = 16,92 \cdot 10^8 \text{ N/m}$$

From $\frac{1}{k_m} = \frac{1}{k_1} + \frac{1}{k_2} + \frac{1}{k_3}$

$$\frac{1}{k_m} = \frac{1}{10^8} \cdot \left(\frac{1}{50,36} + \frac{1}{54,1} + \frac{1}{16,92} \right)$$

$$k_m = 12,38 \cdot 10^8 \text{ N/m}$$

The dimensionless stiffness of the joint:

$$C = \frac{k_b}{k_b + k_m} = \frac{4,703 \cdot 10^8}{4,703 \cdot 10^8 + 12,38 \cdot 10^8}$$

$$= \frac{4,703}{17,083}$$

$$C = 0,2753$$

Example 6: - Bolt preloading

(16)

From table $S_p = 380 \text{ MPa}$

(minimum proof strength)

From table $A_t = 115 \text{ mm}^2 = 115 \cdot 10^{-6} \text{ m}^2$

$f_s = n_L = 2.5$

$A_d = 104 \text{ mm}^2 = 104 \cdot 10^{-6} \text{ m}^2$

Proof load $\rightarrow$

$P_{max} = ?$

$$F_i = 0.75 \cdot F_p = 0.75 \cdot S_p \cdot A_t$$

$$F_i = 0.75 \cdot 380 \cdot 10^6 \cdot 115 \cdot 10^{-6}$$

$$F_i = 32775 \text{ N}$$

$\leftarrow$ Preload free for non-permanent connection

From ratio of proof load and operating load (factor of safety)

$$f_s = n_L = \frac{S_p \cdot A_t - F_i}{C \cdot P} \Rightarrow$$

$$P_{b_{max}} = \frac{S_p \cdot A_t - F_i}{n_L \cdot C} = \frac{380 \cdot 115 - 32775}{2.5 \cdot 0.2753}$$

Maximum ~~external~~ external load that bolt can carry is

$$P_{b_{max}} = 15873 \text{ N} = 15.873 \text{ kN}$$

From factor of safety against joint separation:

$$n_0 = \frac{F_i}{P_{s_{max}}(1-C)} \Rightarrow P_{s_{max}} = \frac{F_i}{n_0(1-C)} = \frac{32775}{2.5 \cdot (1-0.2753)}$$

Maximum external load before separation.

$$P_{s_{max}} = 18090 \text{ N}$$