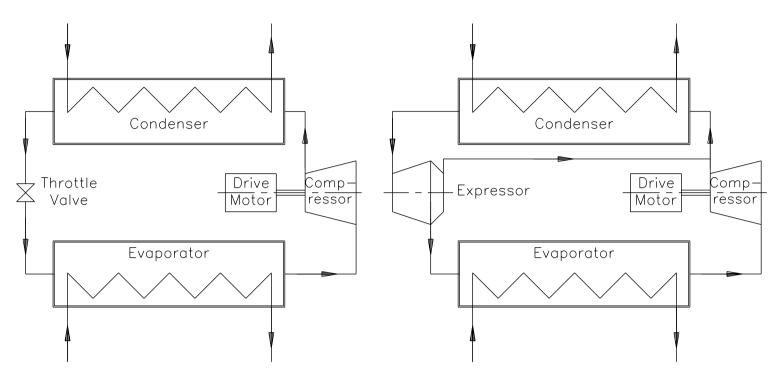


An efficiency boost to vapour compression systems by the generation and utilisation of power recovered from the throttling process

## in a single unit

More liquid after the expansion and reduced external power demand due to internal recompression of the expanded vapour.



6ain in COP induced by the expressor

vs main compressor mass flow.

10.0

6.0

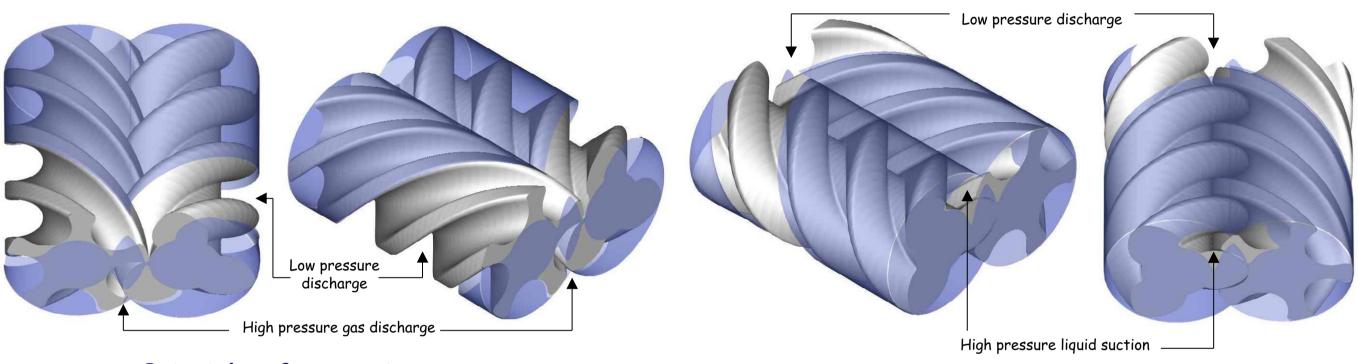
4.0

2.0

COP

Percent Gain in

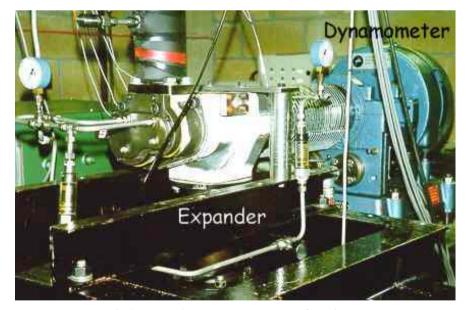
Replacement of the throttle valve by a single twin-screw unit which expands the liquid and recompresses the residual gas simultaneously.



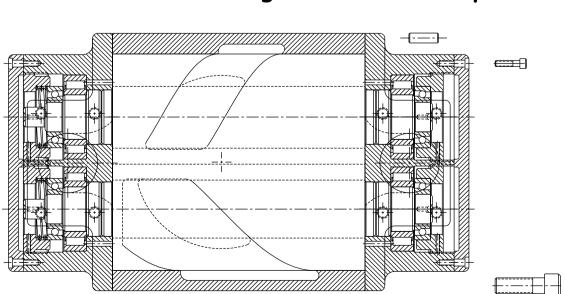
## Principle of operation:

Saturated or subcooled liquid is expanded on one side of the rotors, while a part of the expanded gas is recompressed to the condenser pressure on the other.

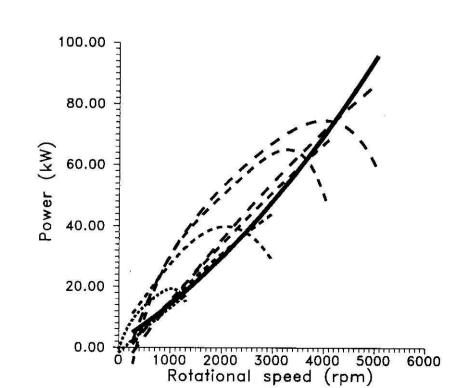
Ten year R&D project Carrier with City University London



1997-1998 Build and testing of the screw expander



1999-2000 Build and testing of the expressor



Double side assymetric "N" profile screw rotors

designed specially for simultaneous

expansion and compression

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