

Mechanical Analysis and Design

ME 2104

Lecture 9

Concept evaluation

Prof Ahmed Kovacevic











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www.staff.city.ac.uk/~ra600/intro.htm

Plan for today

- Morphological chart (15 min)
- Lecture (30 min)
 - » Concept evaluation
- Team meeting (Morphological chart, concept variants) (55 min)
- Q&A (10 min)
 - » Concept development and evaluation

Morphological Chart

- Used to generate possible design solutions
 - » After the problem and the function of the device is understood, **brainstorming** can be used to generate potential solutions
- Very useful visual way of organizing and assessing the range of possible solution combinations for a problem
- Very simple – it is a table
 - » Sub-functions listed in the first column
 - » Possible solutions to each sub-function shown in the rows to the right
 - » Possible solutions then selected to form a concept variant

Sub-function	Solution principles			
import surface	existing base 	springy legs	spikes 	air bag 
position surface	tripod 	auto vertical 	round bottom 	
secure surface	weight 	spikes		
actuate mast	mechanical switch	electrical remote 	timer delay switch	
guide mast	folding post 	telescopic post	balloon 	pull string
guide flag	passive	motorized unfurl		

Concept variant




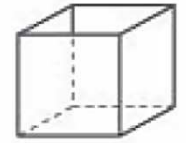



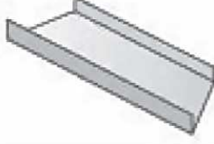
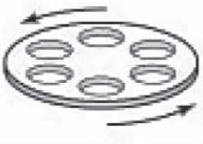
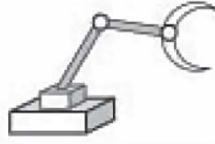



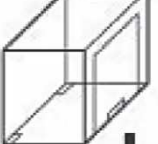
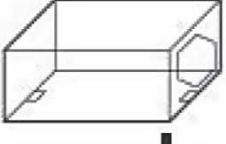
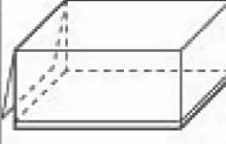

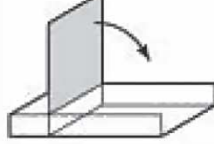






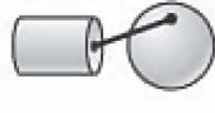
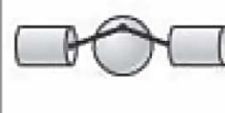
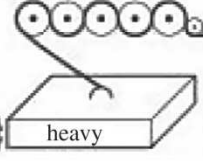

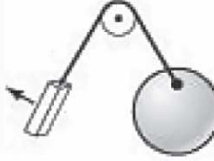
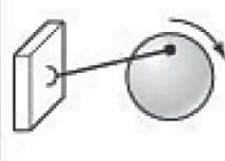
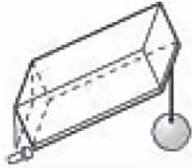


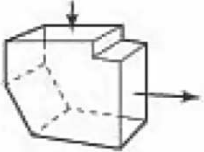

	Option 1	Option 2	Option 3	Option 4	Option 5	Option 6
Loader						
Aligner						
Holder						
Actuator						
Crusher						
Ejector						

Figure 7.5 Morphological chart of automatic can crusher.

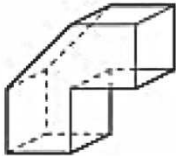
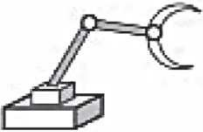
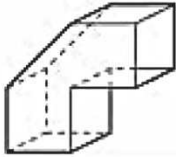


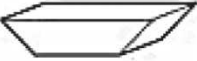
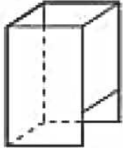
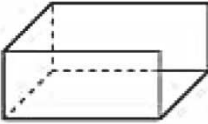


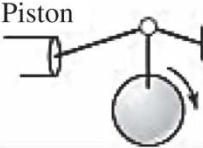

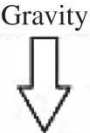

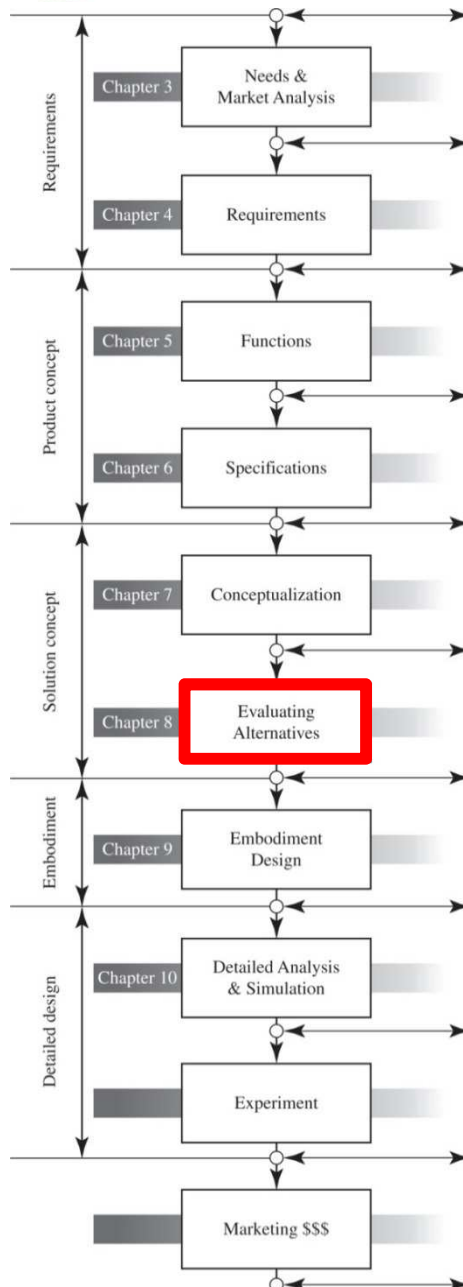
	Option 7	Option 8	Option 9	Option 10		
Loader						
Aligner						
Holder						
Actuator						
Crusher						
Ejector						

Figure 7.5 Morphological chart of automatic can crusher (continued).



Concept evaluation

- Engineering Design Process 2nd Edition, Chapter 8
 - » Use different methods to evaluate the different concepts that were generated in the previous design step
 - » Select a design alternative for further development

Kano Model

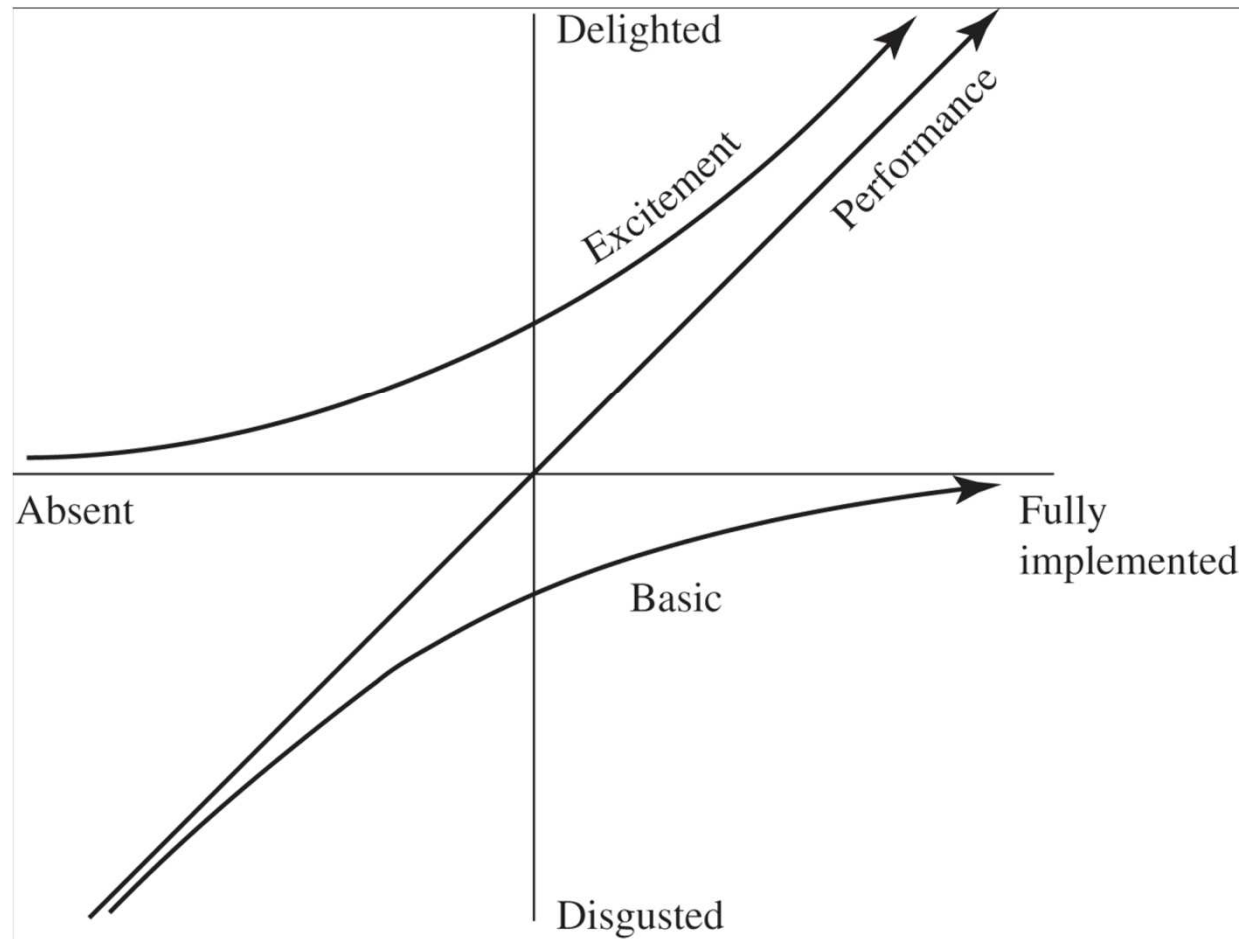


Figure 6.4 Kano model for customer satisfaction.

How to create concept variants?




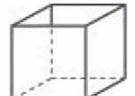


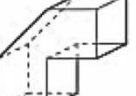


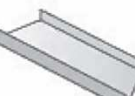


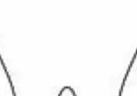







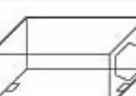


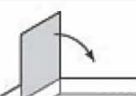


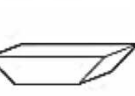




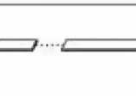





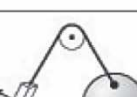

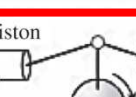


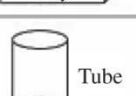

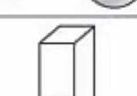

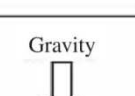
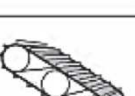
	Option 1	Option 2	Option 3	Option 4	Option 5	Option 6	Option 7	Option 8	Option 9	Option 10
Loader										
Aligner										
Holder										
Actuator										
Crusher										
Ejector										

Figure 7.5 Morphological chart of automatic can crusher.

ological chart of automatic can crusher (continued).

How to create concept variants?

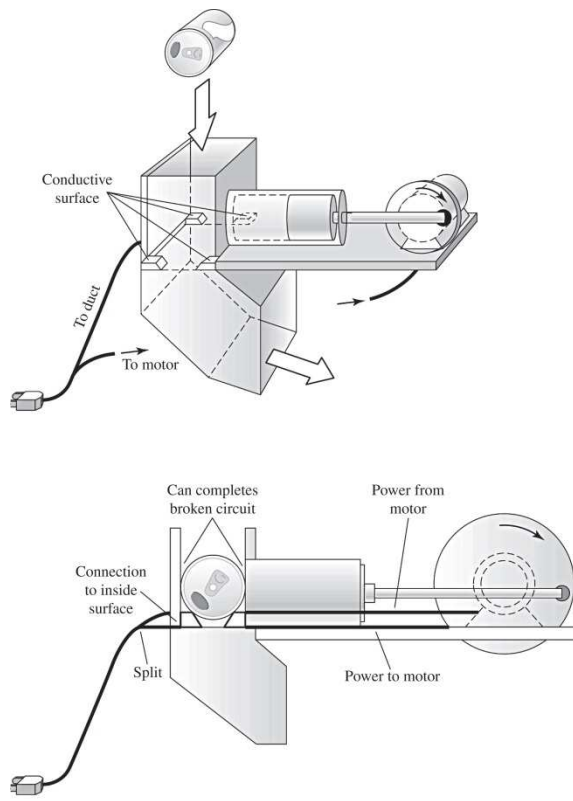


Figure 8.17 Concept IV of automatic can crusher.

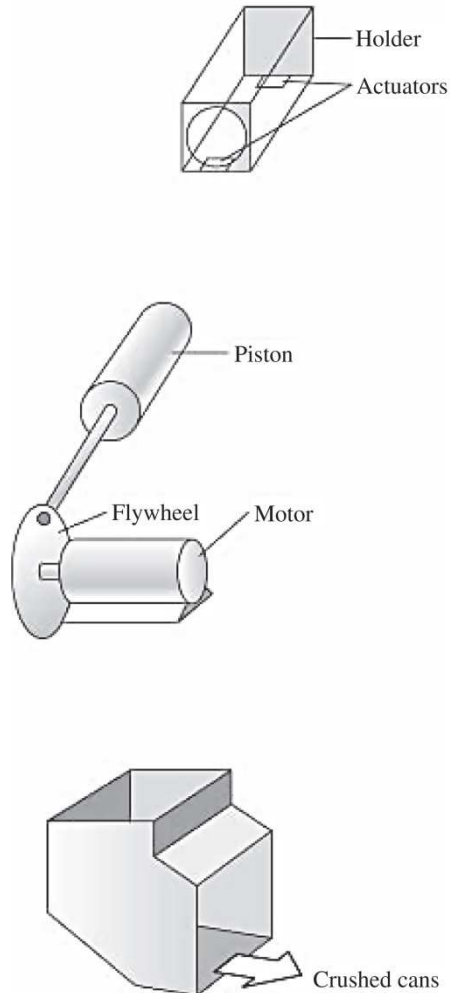


Figure 8.18 Concept V of automatic can crusher.

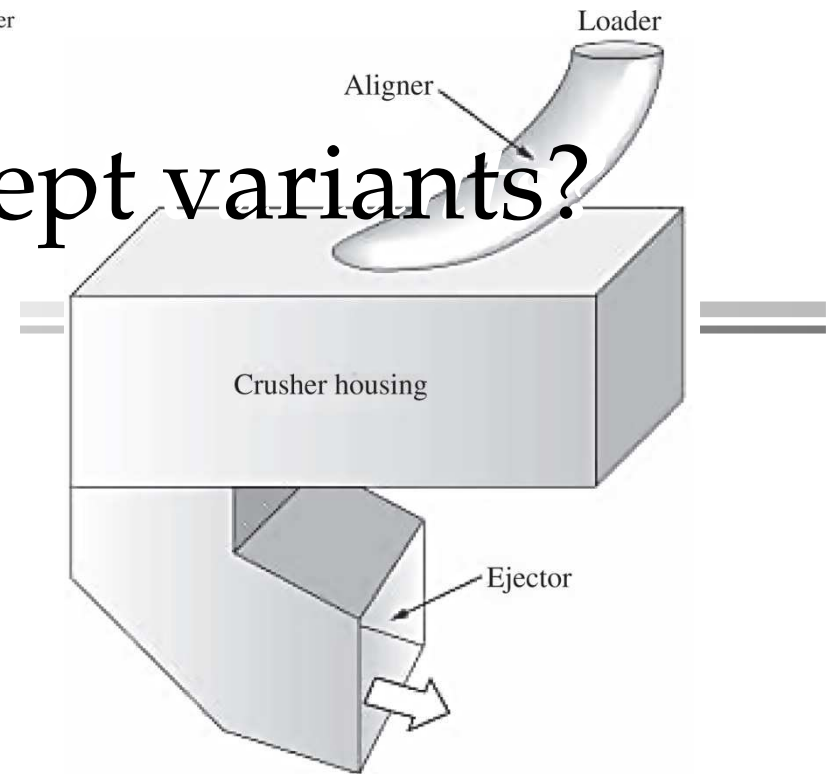


Figure 8.16 Concept III of automatic can crusher.

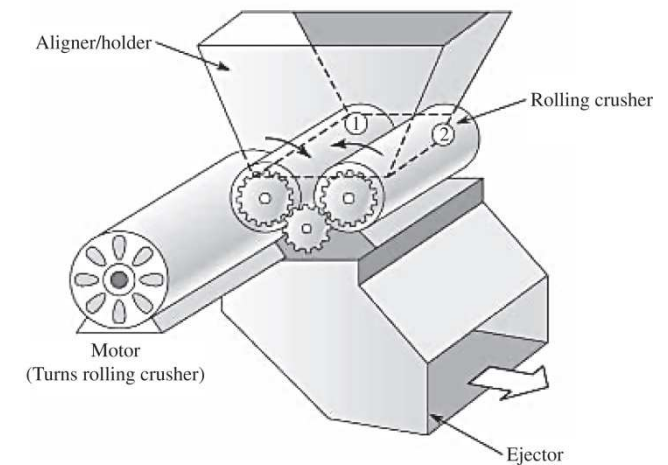
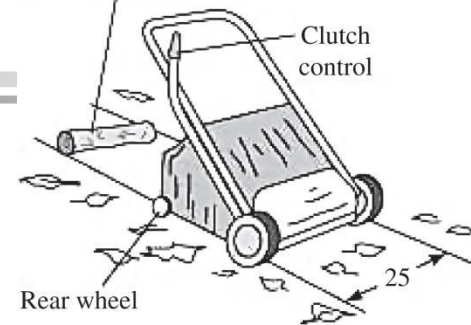


Figure 8.14 Concept I of automatic can crusher.

Shredded leaves wrapped
in burlap bag for use as
fireplace log.



Cheese cloth bag to be rolled
and disposed of with leaves.

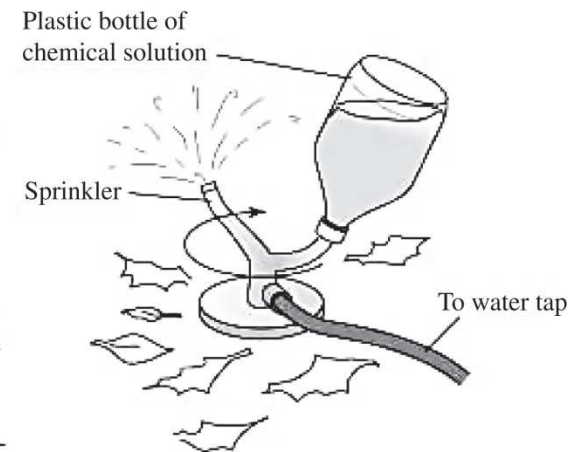
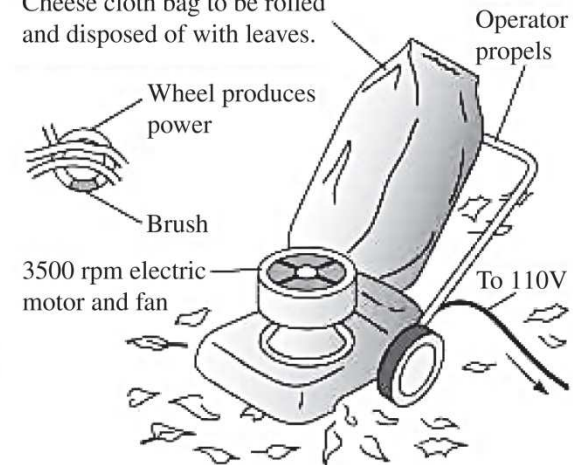


Figure 8.2 Conceptual sketches of yard leaf collector.

Decision Matrix

		Design Criteria									Sum of (R.F x W.F) highest number is the best design concept	
Conceptual Design ideas	Weighting factor	Use of standard parts	Safe	Simplicity and maintenance	Durability	Public acceptance	Reliability	Cost to develop	Cost to buyer	Performance		
	Alternatives	0.08	0.12	0.10	0.10	0.18	0.20	0.03	0.04	0.14	1.0	
A) Leaf bailer	3 0.24	5 0.60	2 0.20	4 0.40	9 1.62	6 1.20	1 0.03	1 0.04	3 0.45	4.78		
B) Vacuum collector	9 0.72	10 1.20	10 1.00	8 0.80	6 1.08	7 1.40	10 0.30	10 0.40	8 1.24	8.14		
C) Shredder	5 0.40	6 0.72	7 0.70	7 0.70	6 1.44	6 1.20	3 0.09	4 0.16	5 0.75	6.16		
D) Chemical decomposer	8 0.64	10 1.20	9 0.90	8 0.80	9 1.62	7 1.40	2 0.06	8 0.32	8 1.24	8.18		

Weighting factor (W.F.) = Measure of relative importance (0 to 1.0 $\Sigma = 1.0$)

Rating factor (R.F.) = Measured value of alternatives against design criteria (0 to 10)

R.F. x W.F.
e.g. $4 \times 0.12 = 0.48$

Rating for each concept against the design criteria (R.F)

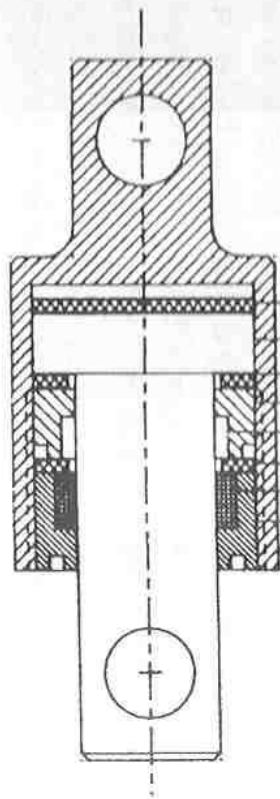
Figure 8.3 Decision matrix.

Team meeting

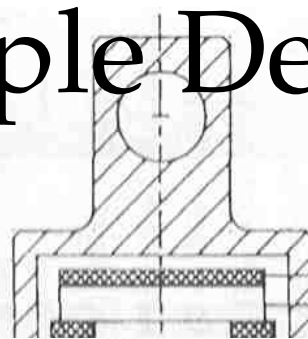
- Attention to:
 - » Select max 12 functions from the functional model
 - » Develop Morphological chart
 - » Agree on who will finalise sketches in morphological chart
 - » Agree on who needs to finalise performance specification

Q & A

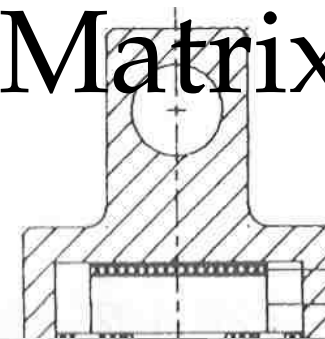
Example Decision Matrix



Design 1



Phosphor bronze disc
Flanged shaft



Phosphor bronze disc
Threaded flange
Angular bearing

Design criteria		Weight	Design 1		Design 2		Design 3	
		W^*	S	U	S	U	S	U
1	Cost							
	Materials	6	8.5	0.51	5.5	0.33	7	0.42
	Seals	2	8	0.16	8	0.16	8	0.16
	Bearings	4	9	0.36	5	0.2	8	0.28
	Washers	1	7.5	0.07	7.5	0.07	7.5	0.07
	Squeeze packing	2	9	0.18	9	0.18	9	0.18
	Bolts	1	9	0.09	9	0.09	8	0.08
	Labour	6	8	0.48	5	0.3	7.5	0.45
	Tools and equipment	6	8	0.48	5	0.3	7.5	0.45
	Indirect cost	20	8.5	1.7	7	1.4	7.5	1.5
	Marketing	2	7	0.14	8	0.16	9	0.18
2	Performance							
	Sealing	9	8	0.72	8	0.72	8	0.72
	Smoothness	9	5	0.45	9	0.81	8.5	0.76
	Alignment	6	5	0.3	7	0.42	8	0.48
	Growth formation	2	8	0.16	8	0.16	8	0.16
	Maintenance	4	8	0.32	8	0.32	8	0.32
3	Manufacturing							
	Ease	5	8.5	0.42	7	0.35	7.5	0.37
	Time	5	9	0.45	4.5	0.22	7.5	0.37
	Assembly	5	9	0.45	6.5	0.32	8	0.4
4	Strength	5	8	0.4	9.5	0.47	9.5	0.47
The overall utility			7.84		6.98		7.82	

* W = percentage weight of each criterion (from 100)

S = score of quality of each design (from 10)

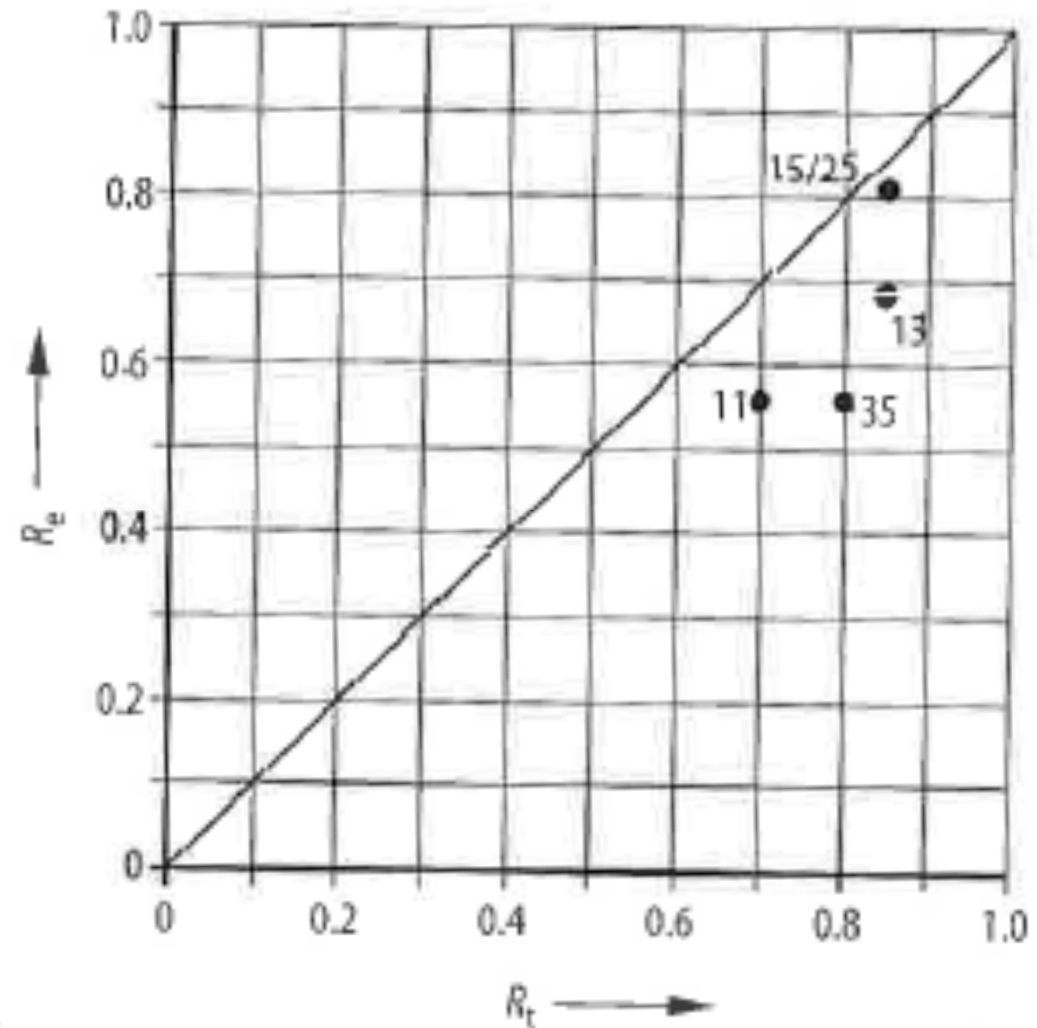
U = utility (weighted score) of design = $W \times S$

Technical-Economy diagram

Technical criteria \ Variants	11	13
1) Small disturbance of coupling kinematics	(1) 3	
2) Simple operation	3	
3) Easy exchange of coupling	4	
4) Functional safety	2	
5) Simple construction	(1) 2	
Total	14	1
$R_t = \frac{\text{Total}}{20}$	0.7	0.8

Economic criteria \ Variants	11	13
1) Low material costs		
2) Low reassembly costs		
3) Short testing time		
4) Possibility of manufacturing in own workshop		
Total		
$R_e = \frac{\text{Total}}{16}$		

(1) Torque changes with axial displacement of pinion (1) Austenitic shaft (2) Ti



Tasks for this week

Until Thursday:

- » Finish sketches in morphological chart
- » Finalise performance specification

Meeting on Thursday:

- » Decide on sub-solutions for each concept variant (3-6)
- » Distribute work to individuals to draw and describe concept variants
- » Decide on who is doing QFD2

Until next Monday:

- » Finalise concept variants
- » Finalise QFD2

Content for 2nd Project Review

- Updated Objectives, Functional model, QFD, Requirements list
- Morphological chart
- At least three concept variants
- Evaluation of concepts (technical & economical)
- Decision matrix
- Technical-Economy Diagram
- Evaluation of the proposed concept