

University of Tuzla,
 Faculty for Mechanical Engineering, Postgraduate study
Modelling, Simulation, Optimisation

Design Integration for Screw Compressors

Part 3:
 CAD Systems, DISCO Software overview

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Methods and Tools in Screw compressor design

- **2-D design tools** - Conventional approach
 - **SCORPATH** (Screw COmpressor Rotor Profiling and THERmodynamics)
 - **2-D CAD Software: AutoCad, ...**
- **3-D design tools** - More modern approach
 - **SCORPATH** (Screw COmpressor Rotor Profiling and THERmodynamics)
 - **3-D CAD** MDT, Inventor, Catia, Solid Works, Pro Engineer
 - **SCORG** (Screw COmpressor Rotor Grid)
 - **CCM (CFD)** Comet, Star, CFX, Fluent ...
- **3-D design management** - Concurrent approach
 - **DISCO** (Design Integration for Screw COmpressors)

Overview of modern CAD systems

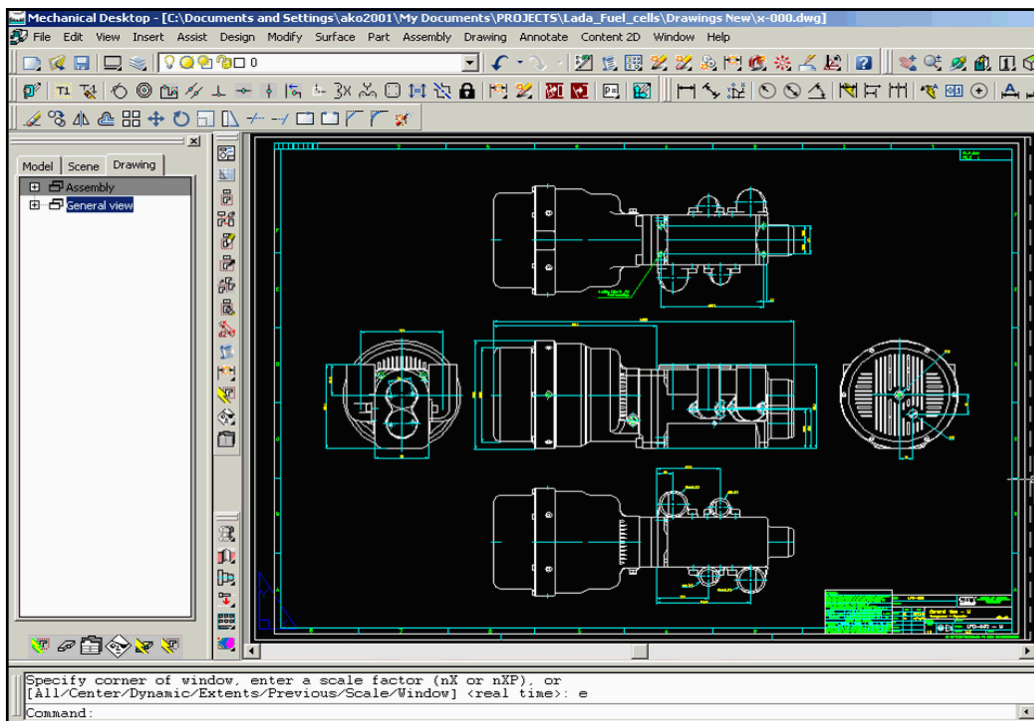
- **Integrated Computer Aided Engineering tools**
- **Incorporate CAD, CAM, and other applications**
- **User friendly icon based graphical user interfaces**
- **Based on Variational/ Parametric technology**
- **Encourage design flexibility and design reuse**
- **Support Knowledge Based Design**
- **Allow user applications to be inserted through programmable interface**

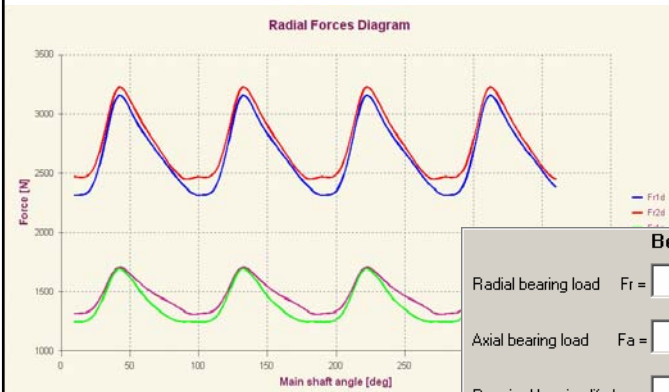
Philosophy of modern CAD Systems

- **A Flexible Modelling environment**
 - Ability to easily modify models, and implement design changes
 - Support for data sharing, and data reuse
- **Knowledge enabled**
 - Capture of design constraints, and design intent as well as final model geometry
 - Management of non-geometric as well as geometric design information
- **The 3D Part is the Master Model**
 - Drawings, Assemblies and Analyses are associative to the 3D parts. If the part design changes, the downstream models with change too.

Applications usually included in modern CAD

- Product Structure
- Part Design
- Assembly Design
- Sketcher
- Drafting (Interactive and Generative)
- Wireframe and Surface modelling
- Freestyle Shaper
- Digital Shape Editor
- Knowledgeware
- Photo Studio
- 4D Navigator (including kinematics)
- Manufacturing
- Finite Element Analysis
- (CFD – Finite volume)





Mechanical calculation Bearing selection, bolts, housing thickness ...

- Based on forces calculated in either 1D or 3D
- Using bearing life theory

Bearing: NU 1013

Radial bearing load $F_r = 1397.88$ [N] If ratio $F_a/F_r < 0.2$ then

Axial bearing load $F_a = 2455.33$ [N] $x = 1$ $y = 0$

Required bearing life $L = 50000$ [h] $10h$ Equivalent dynamic bearing load $P = xF_r + yF_a$

Shaft speed $n = 3388.9$ [rpm] $P = 1397.9$ [N]

For roller bearings $a = 3.33$ Basic static load rating

Assume that some of axial load is taken by the radial bearing

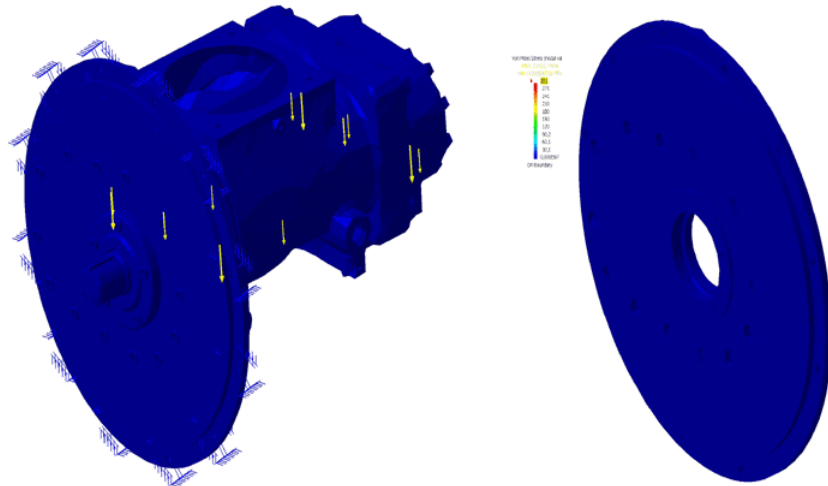
Show all available bearings

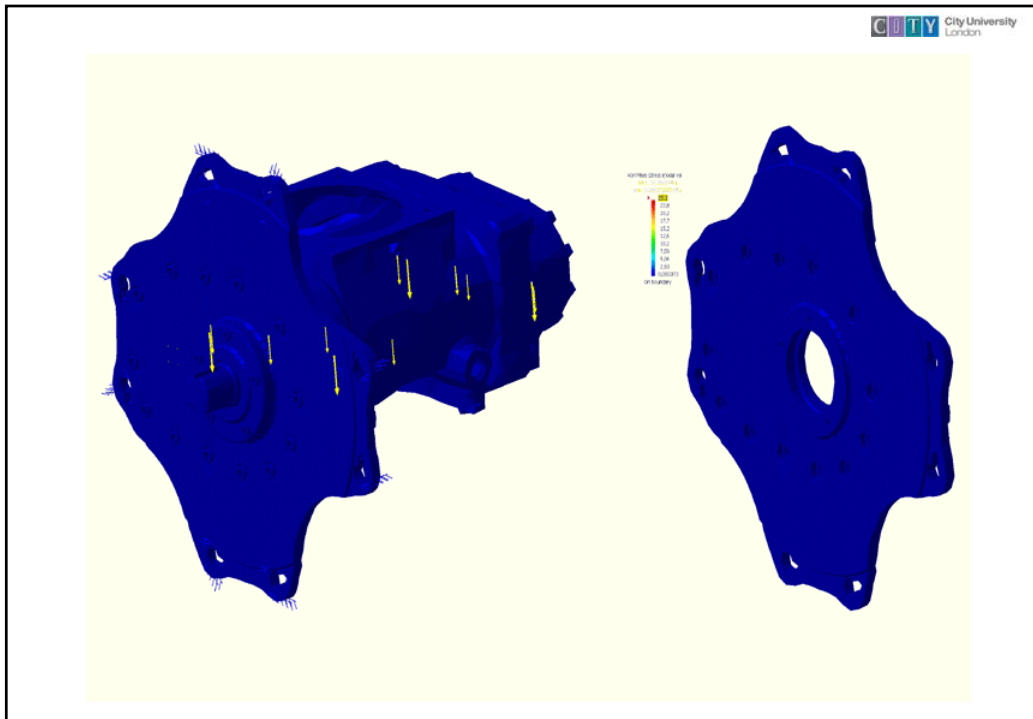
$C_0 = P \cdot a \cdot \sqrt{\frac{60 \cdot n}{10^6} L_{10h}}$

$C_0 = 22326.9$

Calculated bearing life [hours] $L = 575423.4$

Finite element calculation





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DISCO Integration SCORPATH

Geometry

3 - Asymmetric "N" Profile

A: 51.000 [mm] GapI: 0.060 [mm]

Z1: 4 GapR: 0.060 [mm]

Z2: 5 GapA: 0.060 [mm]

L/D: 1.55 R1: 14.400 [mm]

e: 0.00 [mm] R2: 2.000 [mm]

R: 14.000 [mm] R3: 4.000 [mm]

R0: 1.500 [mm] R4: 2.000 [mm]

Ψ : 0.09 [deg] n: 0.5

α_1 : 22.9 [deg] α_2 : 17.8 [deg]

ϕ_{ou} : 306.6 [deg] ϕ_{1s} : 0.0 [deg]

ϕ_{1c} : 252.1 [deg] ϵ_{bl} : 4

No of Female Rotors: 1 Relative point distance: 0.03075

E: 2.11e+11 [Pa]

Restraints

P - Alpha Diagram

Axial Forces Diagram

DISCO Integration SCOCAD

SCORPATH

Rotor Housing parameters

Housing and Axial Suction Port Radial Suction Port

Connection flange Suction flange

Inner diameter: d = 25.00 [mm]

Outer diameter: D = 47.00 [mm]

Width: B = 12.00 [mm]

Outer diameter of the inner ring: F = 30.50 [mm]

Inner diameter of the outer ring: D1 = 38.80 [mm]

Male - Suction - Radial NU 1005 25 x 47 x 12 L = 330609.4 [hours]	Female - Suction - Radial NU 2204 ECP 20 x 47 x 18 L = 3455708 [hours]
Male - Discharge - Radial NU 204 ECP 20 x 47 x 14 L = 427567.1 [hours]	Female - Discharge - Radial NU 203 ECP 17 x 40 x 12 L = 113020.6 [hours]
Male - Discharge - Axial 7204 BEP 20 x 47 x 14 L = 25245.22 [hours]	Female - Discharge - Axial 7303 BEP 17 x 40 x 14 L = 43803.85 [hours]

Bearing: NU 1005

Radial bearing load Fr = 362.00 [N] If ratio Fa/Fr <= 0.2 then

Axial bearing load Fa = 633.74 [N] x = 1 y = 0

Required bearing life L = 60000 [h] Equivalent dynamic bearing load P = xFr + yFa

10h

Shaft speed n = 8008.4 [rpm] P = 362.0 [N]

For roller bearings: a = 3.33 Basic static load rating Co = P0 * sqrt(60 * n / (10^6 * 40a))

Assume that some of axial load is taken by the radial bearing Co = 7485.6

Show all available bearings

Calculated bearing life [hours] L = 330609.4

DISCO Integration SCORG

SCOCAD



SCORPATH



Control Panel

Type of the machine

Number of divisions along the lobe

Number of divisions in the radial direction

Number of divisions in the Z direction

Inlet port

Outlet port

Save

Default values

Rotor

Boundary distribution Off On

Mesh calculation Off Transfinite Simple

Rotor mesh calculation Off Transfinite Simple

Inlet port calculation Off Transfinite Simple

Outlet port calculation Off Transfinite Simple

Preprocessor input file generation Off On

Number of line steps to skip before writing the results

K3/K4 factor in the Hermite bidirectional transfinite interpolation

Tension spline parameter σ

Order of interpolation One Two Multy

Mesh orthogonalization Off On

Coefficient in the mesh orthogonalization procedure α_1

Coefficient in the mesh orthogonalization procedure α_2

Number of the grid line smoothing iterations

Coefficient for the grid line smoothing procedure

Design Variables

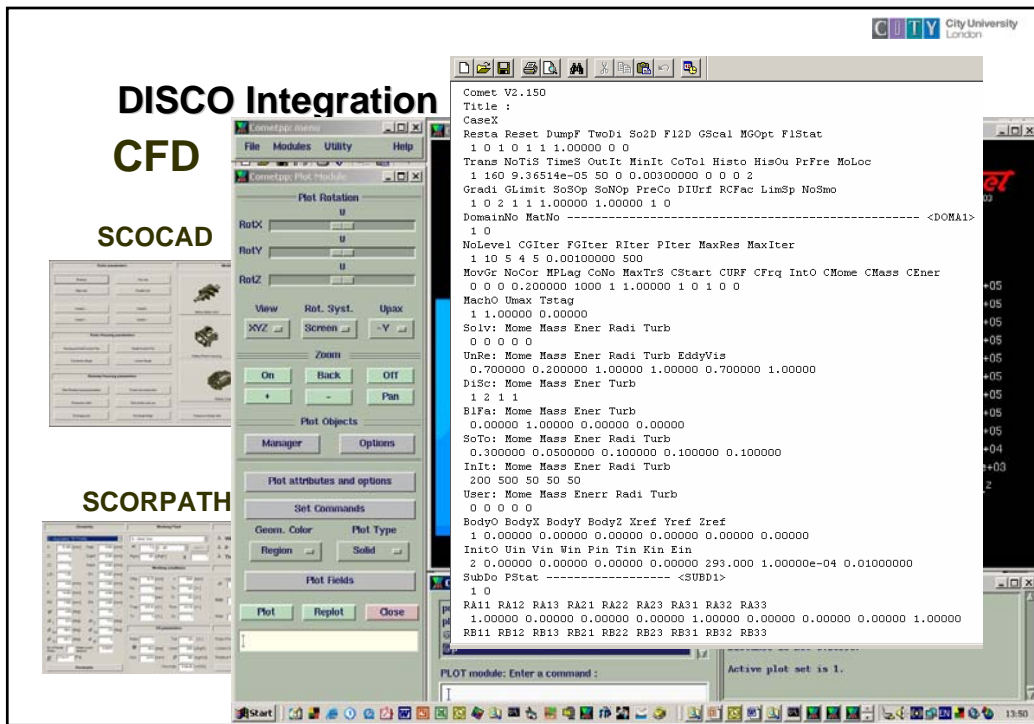
T	U	Name	Value	Equation	Comment
	U	a	51	51.000	
	U	z1	4	4	
	U	de1	73.333	73.333	
	U	vr1	306.6	306.600	
	U	pl1	45.333	45.333	
	U	z2	5	5	
	U	de2	59.667	59.667	
	U	vr2	245.28	245.280	
	U	pl2	56.667	56.667	
	U	l	113.667	113.667	

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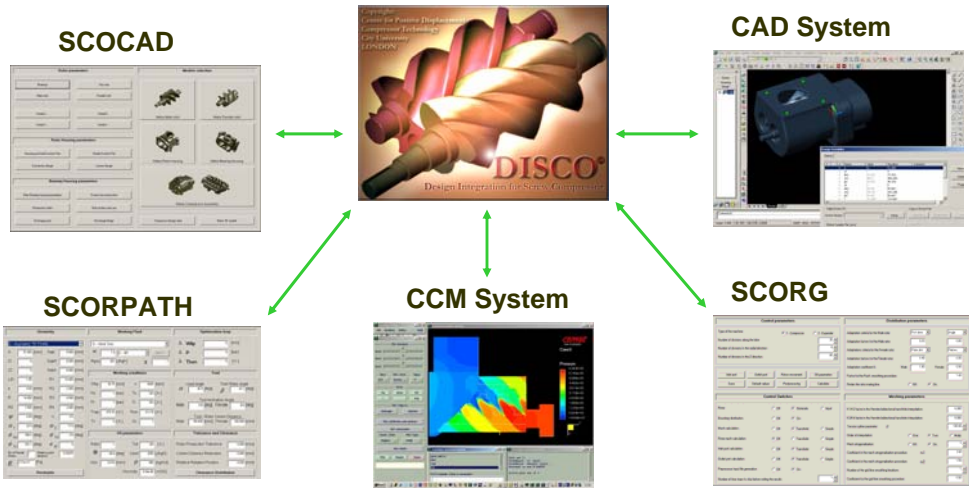
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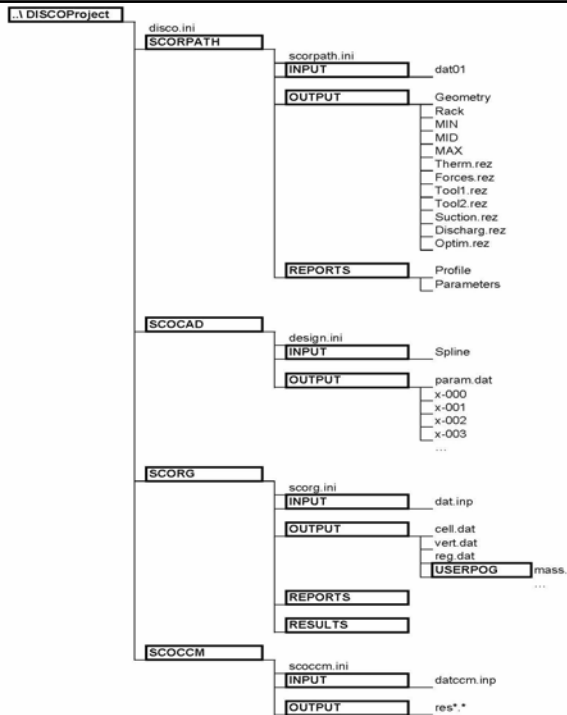
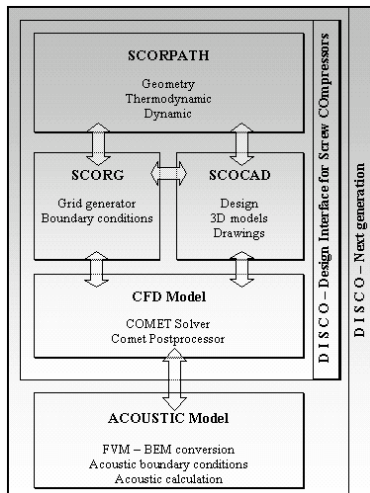
Target: X:000 -136.7941; 199.2705; 0.0000 SNAP GRID ORTHO



DISCO Integration



Structure of DISCO



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Compressor Technology
City University
LONDON

- Connects 4 groups of design software:
SCORPATH - SCORG - CAD - CCM(CFD)
- Supports concurrent and sustainable design process.
- Integrates software groups parametrically
- Enables entire design cycle, from a conceptual to detailed design, to be conducted in the unique environment
- Automatically manages data files through parameters
- Enables data sharing
- Enables for selection of different CAD & CFD to be used
- Makes CFD (CCM) more automatic
- Generates CAD models & drawings
- Prepares data for manufacturing
- Generates reports
- Enables and encourages further developments

Design Integration for Screw Compressor

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